

IN THE SPECIFICATION

Applicant includes herewith an Attachment for Specification Amendments showing a marked up version of each replacement paragraph. Support for the additional information presented by way of amendment on page 5 of the application is provided on page 2 of the product specification sheet (attached) for Alodine® 2040 which sets forth a bath formulation of 5-20% titanium fluoride acid; 30-50% sulfuric acid; with the remainder being water. Please replace the paragraph beginning on line 35 of the specification with the following paragraph.

Just PT
Initially, the weld-on part is pre-treated via known etching techniques to strip away aluminum oxides and thereby expose an aluminum or aluminum alloy surface. The titanium containing material is formed upon exposed aluminum or aluminum alloy portion of the weld-on part by immersing the part in a non-phosphating acidic solution including a concentration of titanium ions and, preferably, a chromium free acidic solution containing titanium ions. By way of non-limiting example, one suitable acidic solution believed to contain a sufficient quantity of titanium ions, initially or through sequential addition during the application step, is known as ALODINE® 2040, which is a non-phosphating solution including titanium ions derived from titanium fluoride acid, preferably present in an amount of between about 5.0% to about 20.0% of the acidic solution. ALODINE® 2040 is commercially available product from Henkel Surface Technologies (Madison Heights, Michigan).